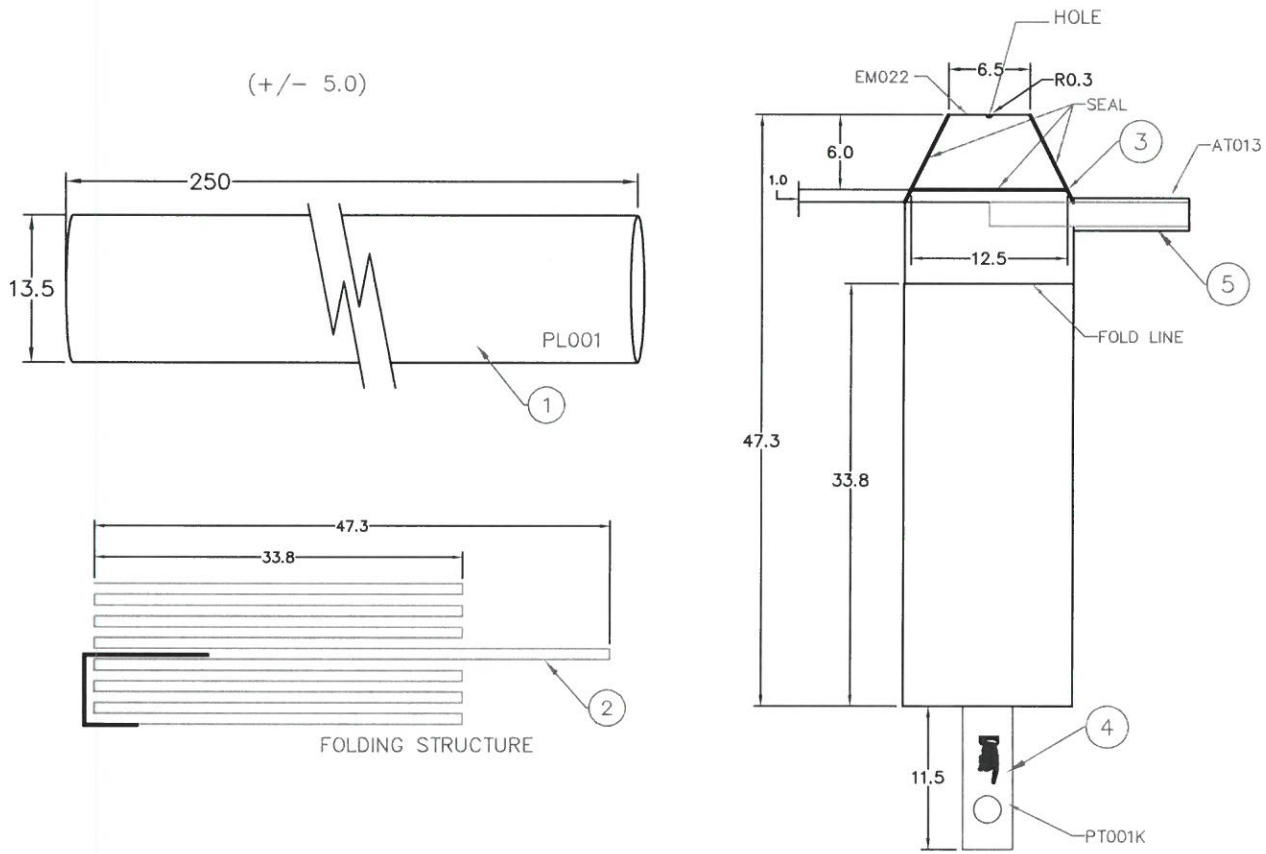
DRAWING/SPECIFICATION

Product Code	Product Description	MANUFACTURING APPROVAL / DATE	QUALITY APPROVAL / ISSUE DATE	REV	PAGES	STERILE
84.02.095	DRAPEX FLEX CAMERA DRAPE	16-05-2018	16/5/18	5	1 / 2	GAMMA



MANUFACTURING METHOD	
NO.	METHOD / PROCESS
1	PLASTIC MATERIAL (PL001) FOLD & CUT TO LENGTH
2	PLASTIC MATERIAL (PL001) – 3 FOLDS
3	SEAL ELASTIC BLUE (EM022) TO PLASTIC MATERIAL (PL001) ON EDGE USING HOT SEALING MACHINE
4	ATTACH PULLING TAG (PT001K) TO PLASTIC MATERIAL (PL001)
5	ADHERE ADHESIVE TAPE (AT013) 1 CM DOWN FROM SEAL TO PLASTIC MATERIAL (PL001)

INFORMATION AND PRECAUTIONS

REFER TO MASTER SAMPLE

CD95

ASSEMBLY TOLERANCES: 0.1 TO 0.2 CM

PALLET STACKING CONFIG	B	OUTER CARTON DENSITY	KG/CCM 0.198
INNER CARTON QTY	4X40	OUTER CARTON QTY	160
PACKAGING CONFIGURATION	REFER TO PAGE 2/2		

CHANGE HISTORY

CHANGE NO.	DATE	REASON FOR CHANGE
16/12	25/6/12	CHANGE FROM AT011 TO AT013
04/15	13/5/15	CHANGE FROM PT001 TO PT001K
03/16	12/2/16	CHANGE FROM BATCHED LEAFLET TO BARTENDER LABEL
04/18	16/5/18	CHANGE FROM LF071 TO LF068

Procedures	Quality Inspections
QAP 50 QAP 55	BATCH FILE PROCESS – CLEANROOM CAMERA DRAPES PROCESS CONTROL. FOR QUALITY INSPECTIONS REFER TO QAP 55

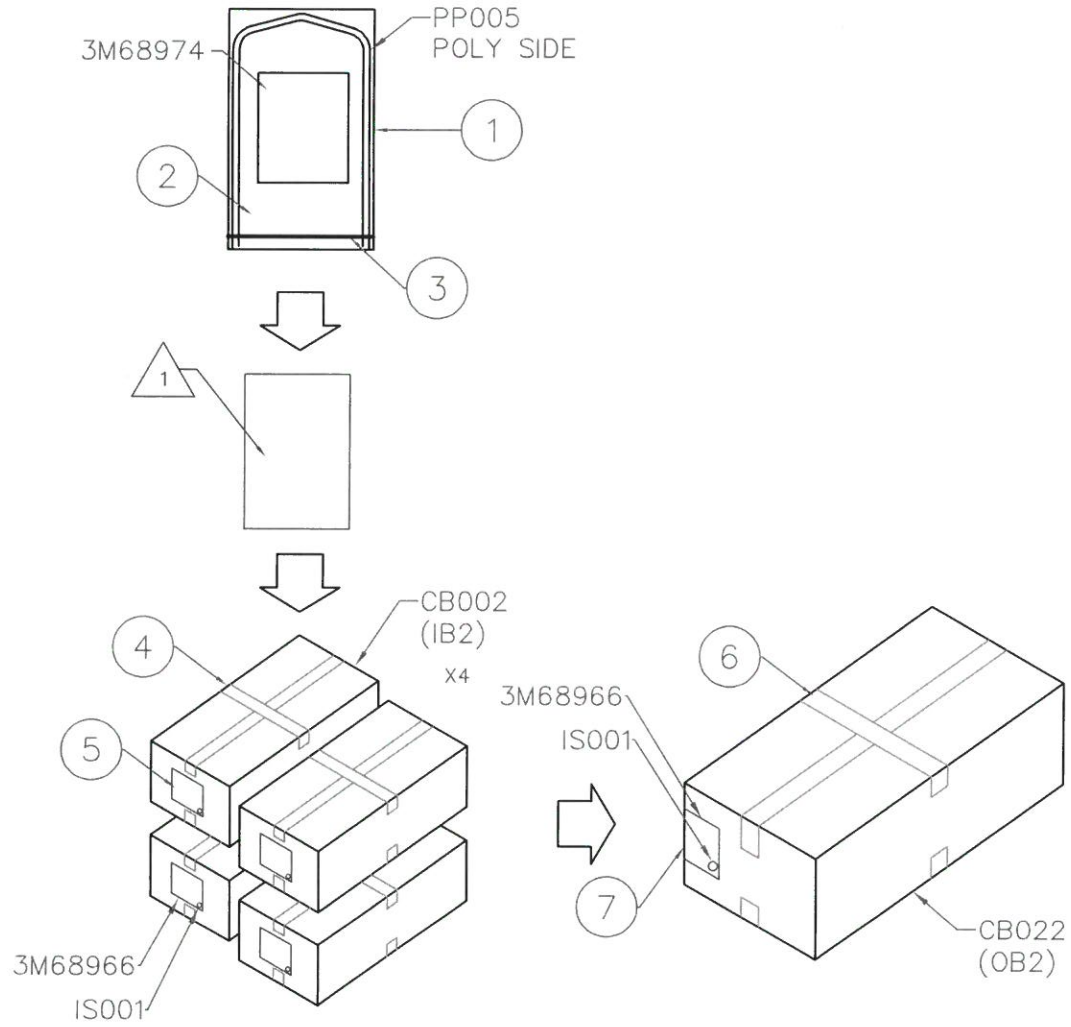
ALL DIMENSIONS IN CM

VIEWS NOT TO SCALE

FORM#: EURO-F-062 REV. 0

DRAWING/SPECIFICATION

Product Code	Product Description	MANUFACTURING APPROVAL / DATE	QUALITY APPROVAL / ISSUE DATE	REV	PAGES	STERILE
84.02.095	DRAPEX FLEX CAMERA DRAPE	16-05-2018	16/5/18	5	2 / 2	GAMMA



MANUFACTURING METHOD

NO.	METHOD / PROCESS
1	ATTACH LABEL (3M68974) ON POLYSIDE OF PEEL POUCH
2	INSERT PRODUCT AND BLANK LEAFLET (LF071) INTO PEEL POUCH (PP005)
3	SEAL POUCH (PP005)
4	ADHERE TAPE TO INNER CARTON (CB002)
5	ADHERE ADHESIVE LABEL (3M68966) AND INDICATOR SPOT (IS001) TO INNER CARTON (CB002)
6	ADHERE TAPE TO OUTER CARTON (CB022)
7	ADHERE ADHESIVE LABEL (3M68966) AND INDICATOR SPOT (IS001) TO OUTER CARTON (CB002)

INFORMATION AND PRECAUTIONS

⚠ INSERT CARTON SHEET ON TOP OF POUCHES BEFORE CLOSING INNER CARTON

PALLET STACKING CONFIG	B	OUTER CARTON DENSITY	KG/CCM 0.198
INNER CARTON QTY	4X40	OUTER CARTON QTY	160
PACKAGING CONFIGURATION	1 LAYER X 40 POUCHES WITH POLY SIDE FACING UPWARDS		

CHANGE HISTORY

CHANGE NO.	DATE	REASON FOR CHANGE

Procedures	Quality Inspections
QAP 50 QAP 55	BATCH FILE PROCESS – CLEANROOM CAMERA DRAPES PROCESS CONTROL. FOR QUALITY INSPECTIONS REFER TO QAP 55

ALL DIMENSIONS IN CM

VIEWS NOT TO SCALE

FORM#: EURO-F-062 REV. 0